

## Investigation of Diffraction Condition and Convergent Probe Effects on Inelastic Mean Free Path Determination by Using a Cone-Shaped Silicon Crystal

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As an important parameter in foil thickness measurement by electron energy-loss spectroscopy (EELS), the inelastic mean free path ( $\lambda$ ) not only varies with the collection angle ( $\beta$ ) of scattered electrons, but also depends on diffraction conditions of crystalline materials and the convergent angle ( $\alpha$ ) of the incident electron beam. In general,  $\lambda$  decreases with increasing  $\beta$ . However, details of  $\alpha$  and dynamical diffraction effects on the variation of  $\lambda$  are not very clear, though some work has been done on this topic [1, 2]. For a diffraction condition on a zone-axis with many beams within the collection aperture, the intensity ratio of inelastic and elastic scattering in the acquired EEL spectrum, i.e.,  $I_{in}/I_{el}$ , can be expressed as:

$$\frac{I_{in}}{I_{el}} = \frac{I_{in}(0)}{I_{el}(0)} \cdot \frac{1 + \sum_{\theta \neq 0} \omega(\theta)}{1 + \sum_{\theta \neq 0} b(\theta)} \quad (1)$$

where  $I_{in}(0)$  and  $I_{el}(0)$  are the inelastic scattering intensity and elastic scattering intensity contributed from around the transmitted beam.  $\omega(\theta)$  and  $b(\theta)$  represent the relative contributions to the inelastic scattering and elastic scattering, respectively, from around a diffracted beam with Bragg angle  $\theta$ . The intensity ratio,  $I_{in}/I_{el}$ , determines the value of  $\lambda$ .

Utilization of a cone-shaped Si crystal prepared by a focused ion beam (FIB) [3], as shown in Fig.1, can overcome the difficulty in examining the dynamical diffraction effect on  $\lambda$ . In the experiment, the cone axis was aligned to the A-tilt axis so that the sample thickness ( $t$ ) passing through the cone axis was always equal to the projected cross-section diameter ( $w$ ), regardless of the A-tilt. The effect of misalignment between the cone axis and the A-tilt axis on a sample thickness measurement can be estimated as  $t = w / \sqrt{1 - \sin^2 \delta \sin^2 \alpha'}$ , where  $\delta$  is the angle between the two axes and  $\alpha'$  is the angle of A-tilt. This effect is negligible with careful alignment of the two axes and slight A-tilt.

As shown in Fig.2, three types of diffraction conditions, many-beam, two-beam, and single-beam, were used in this study. To achieve these diffraction conditions, the A-tilts are  $6^\circ$ ,  $3^\circ$ , and  $11^\circ$ , respectively, with almost no B-tilt ( $<2^\circ$ ). To evaluate the dynamic diffraction effect, the convergent angle  $\alpha = 6.4$  mrad was used, while  $\alpha = 15$  mrad was used to study the effect of the convergent probe. For each  $\alpha$ , different values of collection angle  $\beta$  from 4.6–95 mrad were used by varying the camera length and the spectrometer entrance aperture. All experiments were conducted at 200kV and the EEL spectra were acquired with a diffraction pattern on screen. As shown in Fig.3a, the effects of diffraction conditions on  $\lambda$  are negligible at large collection angles. Even at low collection angles, they only make moderate differences (less than 6%). These results suggest that the transmitted beam in Eq. (1) plays a dominant role in determining  $\lambda$ , regardless of diffraction conditions. On the other hand, the convergence of the probe only affects  $\lambda$  by reducing its value when  $\alpha > \beta$  (Fig.3b). For  $\beta > \alpha$ ,  $\alpha$  has no effect on  $\lambda$ . The value of  $\lambda$  depends on  $\beta$  only and starts to saturate at  $\beta \approx 20$  mrad. The results shown in Fig.3b support those reported previously [1].

References

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- [2] A. Nakafuji, Y. Murakami and D. Shindo, *J. Elec. Microsc.* 50(2001) 23.
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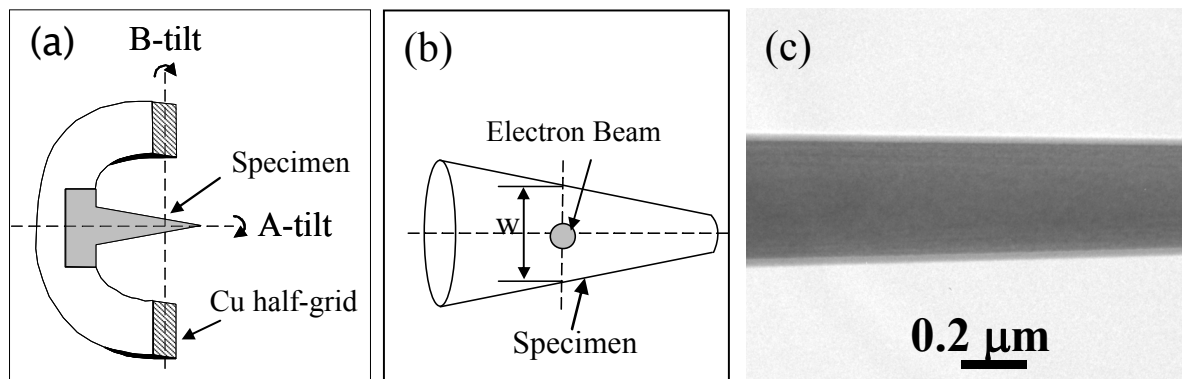


Fig.1 A cone-shaped specimen, (a) position alignment; (b) thickness measurement; (c) a TEM image.

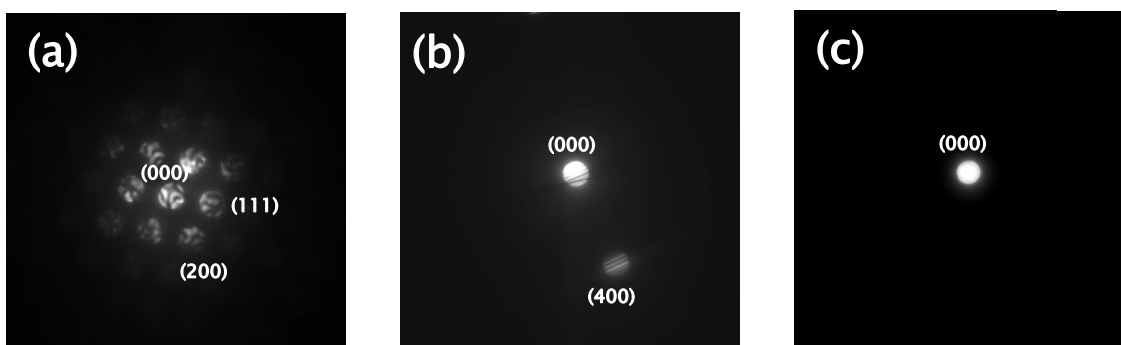


Fig.2 Diffraction conditions, (a) many-beam on (110) zone; (b) (400) two-beam; (c) (000) single-beam.

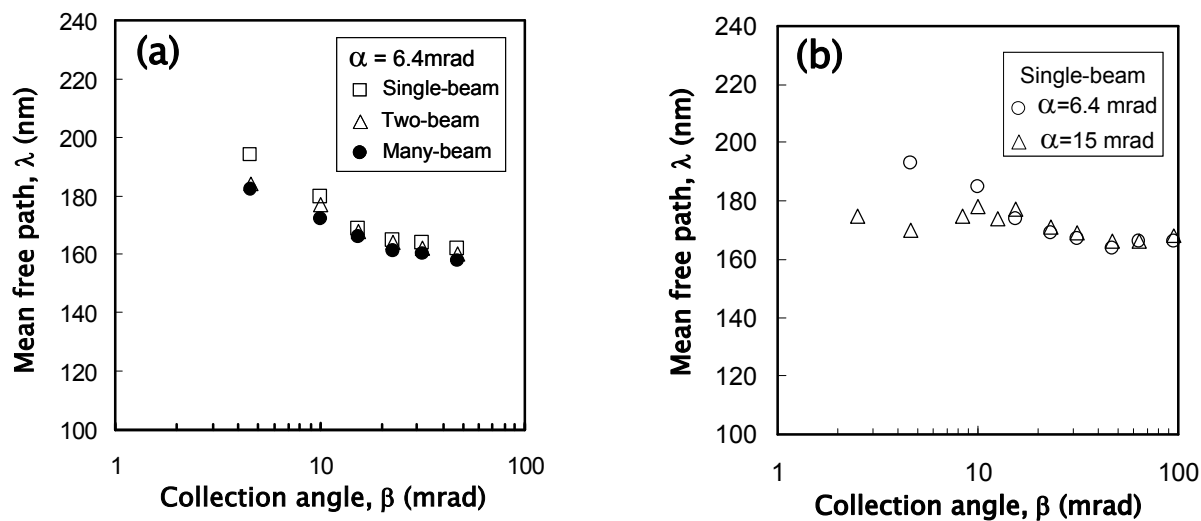


Fig.3 Measured  $\lambda$  values at sample thickness  $t = 450$  nm with different collection angles, (a) effect of diffraction condition; (b) effect of convergent probe.