MINERALOGY, GEOCHEMISTRY, AND GENESIS OF SEPIOLITE AND PALYGORSKITE IN NEOGENE LACUSTRINE SEDIMENTS, ESKİŞEHİR PROVINCE, WEST CENTRAL ANATOLIA, TURKEY

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Abstract-Sepiolite and palygorskite are common as layers and nodules in the Neogene lacustrine sediments of the Eskişehir area. This study aims to determine their mineralogical and geochemical characteristics, plus the distribution of these economically important sepiolite and palygorskite deposits within the lacustrine environment. Using these data the research goes on to discuss the environmental conditions for their formation. Sepiolite and palygorskite layers are associated with dolomite, marlstone, and argillaceous limestone. The sepiolite nodules (meerschaum), which are former magnesite gravels, are observed in the Upper Miocene reddish-brown fluvial deposits derived from the ophiolite and its fractureinfills at the northern margin of the basin. Sepiolite and palygorskite are only sparsely associated with dolomite and accessory magnesite, quartz, feldspar, and amphibole. Sepiolite and palygorskite fibers formed as oriented platy fan, interwoven, and knitted aggregates in the absence of dolomite indicated precipitation from supersaturated solution. Sepiolite and palygorskite fibers edging dolomite crystals postdate dolomite and formed through precipitation in a vadose environment under semi-arid to arid climatic conditions. High values of Mg+Fe+Ni and enrichment of light rare earth elements (LREE) relative to middle rare earth elements (MREE) and heavy rare earth elements (HREE), Sr content, depletion of Rb+Ba and K, and negligible negative Eu anomalies all reflect the derivation from the Paleozoic metamorphic and Upper Cretaceous ophiolitic rocks. Locally, Upper Miocene to Lower Pliocene volcanic, volcanoclastic, and fluvio-lacustrine sedimentary rocks supplied the required Si, Mg, Al, and Fe for precipitation of Al-sepiolite and Mg-palygorskite with average structural formulae of Si11.91Al0.09O30Mg6.60Al0.78Fe0.13 $(OH)_4 Na_{0.12} K_{0.06} (OH_2)_4 \cdot nH_2 O \text{ and } Si_{7.74} Al_{0.26} O_{20} Mg_{2.52} Al_{1.13} Fe_{0.38} (OH)_2 (OH_2)_4 Na_{0.32} K_{0.14}$ Ca_{0.12} nH₂O, respectively. In contrast to the layered sepiolites, the absence of Al and high Ni content in sepiolite nodules suggest formation through replacement of magnesite gravels at shallow burial in an alkaline environment. The calculated meerschaum sepiolite chemical formula is: $Si_{12.02}O_{30}Mg_{7.87}Fe_{0.01}(OH)_4Na_{0.13}K_{0.03}(OH_2)_4 \cdot nH_2O.$

Key Words—Argillaceous Carbonate, Dolomite, Eskişehir, Meerschaum Sepiolite, Neogene, Palygorskite, Sepiolite, Turkey.

INTRODUCTION

Sepiolite deposits in the Eskişehir province (west central Anatolia) have been known since the 18th century (İrkeç and Gençoğlu, 1993; Ece and Çoban, 1994; Ece, 1998; Kadir *et al.*, 2002, 2010; Karakaya *et al.*, 2004, 2011; Yeniyol, 2012, 2014), while sepiolite nodules (meerschaum) have been exploited in Anatolia since ancient times (Bilgen, 2006). Meerschaum sepiolite has physical properties that have made it a valued material for the carving of highly decorative and lustrous smoking pipes and ornaments.

Sepiolite nodules and layers associated with dolomite are overlain by Lower Pliocene gypsum-bearing dolomite in the lacustrine sediments (Akıncı, 1967). Sepiolite and palygorskite layers are brown, beige, and white in color. The darkness of the layers depends on the

* E-mail address of corresponding author: skadir_esogu@yahoo.com DOI: 10.1346/CCMN.2016.0640206 relative abundance of sepiolite \pm palygorskite, organic material, and dolomite content (Fukushima and Shimosaka, 1987; İrkeç, 1987–1988). Sepiolite and palygorskite precipitated from lake (Singer, 1984, 1989; Rodas *et al.*, 1994; Galán and Pozo, 2011) and/ or interstitial waters between magnesian silicate precursors and dolomitic sediments under saline, alkaline (pH 8.0–9.5), and low *p*CO₂ conditions during early diagenesis (Jones and Galán, 1988; Akbulut and Kadir, 2003).

Palygorskite is commonly formed from aluminousmagnesian smectitic precursors or through precipitation from solution in lacustrine-palustrine, ephemeral-playa enviroments, paleosols, and calcretes (Jones and Galán, 1988; Eren *et al.*, 2004, 2008; Kadir and Eren, 2008; Kaplan *et al.*, 2014; among others) under shallow evaporitic conditions associated with carbonate, sulfate, and rarely phosphate minerals (Singer and Norrish, 1974; Post, 1978; Singer, 1979; Galán and Ferrero, 1982; Singer, 1984; Shadfan *et al.*, 1985; Yeniyol, 1986; Jones and Galán, 1988; İrkeç and Ünlü, 1993; Suárez *et*



EXPLANATION

Quaternary		alluvium	Paleocene	+++	granitoid
Pliocene		undifferentiated continental clastic rocks	Upper Cretaceous	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	ophiolitic mélange
Upper Miocene -Pliocene		carbonate and evaporitic rocks	Paleozoic -Mesozoic		metamorphic rocks
Miocene -Pliocene	* * * 4 4 * *	volcanic rocks		*	sample location
Miocene		continental and lacustrine sedimentary rocks		•	residential area
Eocene		clastic and carbonate rocks		17	fault

Figure 1. Geological map of the Eskişehir region with sample locations (after Konak, 2002; Turhan, 2002; reproduced with the kind permission of the General Directorate of Mineral Research and Exploration, Turkey).



al., 1994; Webster and Jones, 1994; Pozo and Casas, 1999).

To date, the Eskişehir region has been studied mainly for the geology, mineralogy (powder X-ray diffraction, scanning electron microscopy, differential thermal and thermogravimetry analyses, infrared spectra), and geochemistry (major oxide) of its sepiolite and palygorskite deposits. Samples were obtained from the northwest (Akçayır-Yörükakçayır-Kepeztepe) (Akıncı, 1967; Sariiz, 2000; Yeniyol, 2012), the northeast (Margi, Koyunağılı), and the southeast (Türkmentokat-Sarısu, Kurtşeyh, Ahiler, İlyaspaşa, Oğlakçı, Yenidoğan) (Karakaş, 1992; Yeniyol, 1992, 1993; ITIT, 1993; Ece and Çoban, 1994; Gençoğlu, 1996; Saraç et al., 1996; Yeniyol, 2014) of the Eskişehir Neogene lacustrine sediments. Prior to the present study, no analysis had been reported regarding the origin or the lateral variability, from basin center to margin, of the mineralogy and geochemistry of the sepiolite and palygorskite in these lacustrine sediments, or regarding the meerschaum sepiolite within the fluvial channel sediments. The new data in the present study will be used to discuss the environmental conditions for the formation of these sepiolite, meerschaum sepiolite, and palygorskite deposits, which have economic potential. Furthermore, these new data and interpretations will guide future exploration of similar sepiolite and palygorskite deposits and related Neogene lacustrine sediments worldwide.

GEOLOGICAL SETTING

The basement rocks in the Eskişehir area comprise Paleozoic-Mesozoic metamorphics (sericite and glaucophane schists and marbles), Upper Cretaceous ophiolitic rocks (serpentinized harzburgites, pyroxenites, gabbros, and serpentinites), and Upper Cretaceous to Paleocene granitoid rocks (Figures 1 and 2; Kulaksız, 1981; Yılmaz, 1981; Gözler et al., 1996). The basement rocks are overlain unconformably by Upper Miocene to Lower Pliocene volcanic, volcanoclastic, and fluviolacustrine sedimentary rocks. The Upper Miocene Ilyaspaşa Formation in the study area is represented by shale, marlstone, carbonate, tuff, and gypsum beds. The Lower Pliocene rocks of the Sakarya Formation consist of reddish-brown sandy clays, gypsum-bearing green claystone, alternation of dolomitic marlstone and sepiolite-palygorskite as lenses and horizontal layers and dolomite, and at the top by fossiliferous limestone (Yeniyol, 2007, 2012; ITIT, 1993). Organic material,

root imprints, and lignite associated with brown and black claystone lenses increase basinward, indicating an anaerobic, swampy, shallow lacustrine depositional environment. Claystone, argillaceous dolomite, dolomite, limestone, and crystalline gypsum alternate, and increase in thickness and abundance basinward, whereas limestone, sandy limestone, gypsum lenses, thinner dolomite layers, and sandy and silty detrital material increase in abundance toward the paleo-lake margin (Figure 2). This lateral distribution is progressive and gradual. Sepiolite color is controlled by carbonate and organic material, and ranges from black-brown to beige or white.

In some places, white to beige colored sepiolite nodules are observed within the Pliocene reddish-brown detrital sediments, which are mainly breccia, unconformably overlying the ophiolitic rocks at the northern margin of the basin. Ophiolitic rocks contain vein-, lens-, massif-, and breccia-type magnesite (Öncel and Denizci, 1982; Yeniyol and Öztunalı, 1985; Yeniyol, 1993; Ece and Çoban, 1994; Özbaş, 2008).

The study area is part of the central Anatolian Neogene basin, which has been affected by N–S- and related E–W- or WNW–ESE-trending tensional and compressional tectonics (Eskişehir Fault Zone, Figure 1) between the strike-slip North Anatolian Fault Zone and the western Anatolian extensional region, resulting from the collision between the Eurasian and Arabian plates during the Late Miocene and Early Pliocene (Şengör and Yılmaz, 1981; Şengör *et al.*, 1985). Consequently, synsedimentary depressional zones became sites of tectonically controlled deposition, including gypsumbearing green claystone and dolomite, with sepiolite in shallow environments of increased evaporation.

DESCRIPTION OF SEPIOLITE AND PALYGORSKITE DEPOSITS AND OCCURRENCES

Nemli (NM), Kepeztepe (KT), and Yörükakçayır (YAC) regions

The white and beige colored meerschaum sepiolite nodules with diameters of 0.5-15 cm are common in the Upper Miocene reddish-brown fluvial sediments consisting mainly of ophiolitic materials in the Nemli region (Figures 1 [base map reproduced with the kind permission of the General Directorate of Mineral Research and Exploration, Turkey], 2). These sediments are overlain by claystone, dolomitic sepiolite, sepiolitic dolomite, and/or dolomite in Kepeztepe. Beige-red friable carbonaceous claystone occurs at the bottom of the sequence.

Figure 3 (*facing page*). Field photographs of sepiolite and palygorskite in the Eskişehir region: (a) meerschaum nodule in ophiolitic materials in the Türkmentokat pit; (b) close-up view of a; (c) brown sepiolite lenses in beige dolomitic sepiolite and palygorskite layers in the Karageyikli pit; (d,e) organic matter-bearing brown sepiolite in white sepiolitic dolomite in the Yunusemre pit; (f) brown sepiolite lense between beige and white dolomitic sepiolite layers in the Oğlakçı pit; (g) occurrence of organic-bearing brown sepiolite between white sepiolitic dolomitic layers in the Veletler pit; (h) close-up view of brown sepiolite in the Yenidoğan pit.



Table 1. Semi-quantitative mineralogical compositions of the samples in the Eskişehir area.

		-		-	-		-		-		
	sep	plg	sme	chl/kln	ilt/mca	cal	dol	mgs	qz	fsp	amp
Yörükakçayır YAC1-2 YAC1-4 YAC1-9 YAC1-9 YAC2-3 YAC2-3 YAC2-8 YAC2-12 YAC2-13 YAC2-15	acc + ++	+ + + + + + +	++++ ++++ +++ +++ +++ +++				+ ++++ ++ ++ ++ ++		acc acc acc acc acc		
Kepeztepe KT1-1 KT2-9 KT2-13 KT2-15 Nemli NM-1 NM-2	+ + ++++	++ ++++	+ ++		acc		++ +++ + ++++ ++++		+ acc + acc acc	acc	
NM-3 Yukarı Dudaş YDS-1 YDS-2 YDS-3 YDS-4 YDS-5 YDS-6 YDS-11	+ ++ +++ ++ +	+ ++ +	+++ +	+		++++	+ ++ ++ ++ ++ ++	+ ++ + + +	acc acc	acc acc	acc acc
Karageyikli KGK-1 KGK-2 KGK-3 KGK-4 KGK-5 KGK-5 KGK-6 KGK-7 KGK-8 KGK-9	+ ++ + ++ ++	++++ +++ +++ +++ +++ +++ +++ +++ +++ +			acc	+++++	++		+ + + + + + + + acc	+ acc + + + + acc +	acc
Doğanoğlu DO-11 DO-12 Türkmentokat	++ ++						+++ +++				
TK1 TK2-1 TK2-2 TK2-3	++++ +++++ +++++ +++					acc	+++				
Yunusemre YSE-1 YSE-2 YSE-3 YSE-8 YSE-11 YSE-17	+ ++ ++	++++ +++	++++				+++++ + ++++ ++		+ acc +	+	
Oğlakçı OGL-1 OGL-2 OGL-4 OGL-7 OGL-10	+ +++++ +++ ++	++ acc		++ acc	acc		+ +++ ++ ++		+	acc acc	

Table 1	l (con	td.)
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	sep	plg	sme	chl/kln	ilt/mca	cal	dol	mgs	qz	fsp	amp
Veletler											
VEL1-7	+++++						acc			acc	acc
VEL2-2	++						+++			acc	
KI-6	+++++						acc				
KI-8	++++									+	
Yenidoğan											
YDN-1	++++								acc	acc	
YDN-1A	++++								+	acc	
YDN-3	+++						++				
YDN-4	+++		+				+				
YDN-8	+++		+				+				
YDN-14	+		+++				+				
İlyaspaşa AHL-2 IL-15	++++		++++			acc	+			acc	
-											

+: relative abundance of mineral. sep: sepiolite, plg: palygorskite, sme: smectite, chl/kln: chlorite/kaolinite, ilt/mca: illite/mica, cal: calcite, dol: dolomite, mgs: magnesite, qz: quartz, fsp: feldspar, amp: amphibole, acc: accessory (mineral-name abbreviations after Whitney and Evans, 2010).

This unit is overlain by 2 m-thick, dark-beige plastic claystone. The sepiolite and/or palygorskite units exhibit brown color, moderate hardness, and conchoidal fracture, and are 1-1.5 m thick. The dolomitic sepiolite is 2 m thick, beige in color, moderately hard, and plastic in character, and exhibits wide lateral extent. The proportion of dolomite increases up section.

Türkmentokat-Beyazaltın (TK) region

In 2-7 m-deep wells, the white, soft, and pure meerschaum sepiolite nodules with a diameter commonly of 4-10 and up to 20 cm are observed in the bright brown-beige fluvial sediments derived from ophiolitic materials (Figures 3a,b). These materials also enclose subangular magnesite pebbles derived from vein- and stockwork-type magnesite deposits within ophiolite units.

Yukarı Dudaş (YDS), Karageyikli (KGK), and Doğanoğlu (DO) regions

The grayish-beige, compact dolomitic sepiolite occurs at the bottom of the sequence (Figures 1, 2, 3c). This unit is overlain by 1.5 to 5 m-thick, compact, grayish white sepiolitic dolomite containing 40 cm-thick subvertical greenish-gray, friable smectitic claystone exhibiting desiccation cracks up section. The sepiolitic units in the pits around the Yukarı Dudaş village are mined for use as pet-litter by the Sakarya Minerals Company.

The brown sepiolite lenses showing conchoidal fracture occur at the bottom of an inactive open pit near the Karageyikli village (Figure 3c). This unit is overlain by 1.5 m thick greenish-brown sepiolite, also with a conchoidal fracture, and bearing root imprints. At

the top of the successon is a white-beige, sepiolitic and hard dolomite.

The white-beige sepiolitic dolomite at the bottom of the sequence in the Doğanoğlu village is friable with abundant desiccation cracks. This unit is 1.5 m thick, is laterally extensive, and is overlain by hard beige 2 m-thick sepiolitic dolomite with solution cavities.

Yunusemre (YSE) and Oğlakçı (OGL) regions

A brown-beige colored and compact sepiolite unit occurs at the base of the open pit in the Yunusemre (Yalınlı) region (Figures 1, 2, and 3d,e). The sepiolitepalygorskite-bearing unit includes dark greyish-black laminae of organic matter (Figure 3e,g). This unit gradually passes to loose, white-beige, 0.5-2 m-thick dolomitic sepiolite and sepiolitic dolomite. The proportion of carbonate increases up section. The 0.2-2 m-thick dolomite has a white-beige color, is partially argillic, and locally hard, with solution cavities occurring in the uppermost beds.

A green, plastic claystone occurs at the base of the sequence in the Oğlakçı sepiolite pit. This unit is overlain by 1.5-2 m-thick white-beige, moderately hard sepiolitic dolomite with abundant desiccation cracks and 5–15 cm-thick, lenticular brown sepiolite (Figure 3f). The beige and brown sepiolite alternation increases in the upper levels. Hard sepiolitic dolomite occurs at the top of the succession.

Veletler (VEL and KI) and İlyaspaşa (IL and AHL) regions

A white dolomitic sepiolite unit with conchoidal fracture occurs in the Veletler sepiolite pit (Figure 1). This unit alternates with hard, white-beige dolomitic units towards the top of the interval (Figures 1, 2, 3g). Locally, the 0.5-1 m-thick beige sepiolite alternates with a 1-2 m-thick brown sepiolite exhibiting conchoidal fracture.

A hard, beige limestone with solution cavities is present at the base of the exposed interval in the Ilyaspaşa region. This unit is overlain by a 1 m-thick, brown sepiolite, a 5 m-thick, hard beige dolomite, and a



Figure 4 (*this and facing page*). X-ray diffraction patterns (CuK α) of the samples in the Eskişehir area. sep: sepiolite, plg: palygorskite, cal: calcite, dol: dolomite, qz: quartz, fsp: feldspar, amp: amphibole (mineral-name abbreviations after Whitney and Evans, 2010). Interplanar spacings are in Å units.

2 m dolomitic sepiolite, and contains 0.1-15 cm-thick gypsum crystals up section.

Yenidoğan (YDN) region

A brown colored sepiolite unit occurs at the base of the pit in the Yenidoğan region (Figures 1, 2, and 3h). The 0.2-1 m-thick brown sepiolite alternates with white-beige, loose, 0.3-1.5 m-thick sepiolite. The hard white-beige dolomitic units at the top of the interval are laterally extensive.

MATERIALS AND METHODS

Representative stratigraphic sections were studied to investigate vertical and lateral variations within the sepiolite layers and nodules (meerschaum), and palygorskite deposits in the Eskişehir Neogene basin. The mineralogical and petrographic characteristics of the samples were determined by powder X-ray diffraction (XRD) (Rigaku D/Max-2200 Ultia PC, Japan), scanning electron microscopy with energy dispersive X-ray spectroscopy (SEM-EDX) (JEOL JSM 5600LV, Japan), and transmission electron microscopy (TEM) (JEOL JEM-21007, Japan). The clay mineralogy was determined after separation of the clay fraction (<2 μ m) by sedimentation, followed by centrifugation of the suspension after an overnight dispersion in distilled water. The clay particles were dispersed by ultrasonic vibration for ~15 min. Three oriented specimens of the <2 μ m fraction of each sample were prepared by air drying, ethyleneglycol solvation at 60°C for 2 h, and thermal treatment at 550°C for 2 h. The mineralogy of the bulk samples was determined by XRD with CuKa radiation and a scanning speed of $1^{\circ}2\theta$ min⁻¹ at the Turkish Petroleum Corporation (TPAO). Semi-quantitative abundances of rock-forming minerals were determined using sharp and







Figure 5 (*this and facing page*). SEM images showing: (a) sepiolite fiber bundles (OGL-4); (b) sepiolite fiber knit enclosing relics of carbonate grains (arrows) (OGL-4); (c) interwoven sepiolite fibers (OGL-4); (d) platy fan-like sepiolite with dolomite (arrows) (OGL-4); (e) scattered sepiolite fibers and fibers edging relics of dolomite (arrow) (OGL-4); (f) network form of meerschaum-type sepiolite edging relics of dolomite (arrows) and developed in microfracture (TK2-1); (g,h) oriented meerschaum type sepiolite enclosing relics of dolomite (arrow) (TK2-1); (i) massive interwoven palygorskite fibers (KGK-2); (j) palygorskite fibers enclosing dolomite rhombs (KGK-2); (k) interwoven palygorskite fibers grown in voids between platy fan-like palygorskite (KT2-13); (l) close-up view of k.

5 um

unambiguous diffraction peaks intensities on the XRD patterns (Brindley, 1980). The clay mineral relative abundances were determined from basal diffraction peaks and the mineral intensity factors of Moore and Reynolds (1989). Representative clay-dominated bulk samples were prepared for SEM-EDX analysis by adhering the fresh, broken surface of each sample onto an aluminum stub with double-sided tape and coating thinly (350 Å) with gold using a Giko ion coater at Oxford University, UK.

Whole-rock chemical analyses to determine major and trace elements were performed on 14 claystone and calcareous claystone samples at Acme Analytical Laboratories, Ltd. (Vancouver, Canada) using inductively coupled plasma-atomic emission spectroscopy (ICP-AES) (PerkinElmer Elan 9000, USA). The ICP-AES analyses were carried out on lithium metaborate/ tetraborate fusions following dilute nitric acid digestion. The Spectro XLAB-2000 PEDX-ray fluorescence spectrometer was calibrated using USGS standards. Loss on ignition (LOI) was determined as the weight difference after ignition at 1000°C. The detection limits for the analyses were between 0.01 and 0.1 wt.% for major elements, between 0.1 and 5 ppm for trace elements, and between 0.01 and 0.5 ppm for the rare earth elements (*REE*).

The composition and structural formulae of layer and meerschaum types of sepiolite and palygorskite were determined for the <2 μ m clay fraction for samples with the highest sepiolite and palygorskite contents. Analyses were obtained using a JEOL JSM2000FX2 analytical transmission electron microscope (ATEM) with an Oxford instruments XMAXN 80 mm detector, and Oxford instruments INCA software for ATEM at the analytical facility at Imperial College, London, UK. This detector allows for very high count rates, and is, therefore, ideal for analyzing thin and small particles. A droplet of suspension was allowed to dry on a Cu grid coated with holey carbon. The analysis dwell time was 60 s and the beam current was 110 μ A. The structural formulae of sepiolite and palygorskite were calculated on the basis of 32 and 21 oxygen atoms (Newman and Brown, 1987), respectively.

Nine sepiolite- and palygorskite-bearing clay fractions were purified for O and H stable isotope analysis at the Cornell Isotope Laboratory (Cornell University, New York, USA). Isotopic corrections were performed using a two-point normalization (regression), and referred to international standards IAEA CO-1 and IAEA CO-8 for δ^{18} O and CH-7 and benzoic acid for δ^{2} H. The analyses were performed using a Thermo Delta V isotope ratio mass spectrometer interfaced with a temperature-conversion elemental analyzer. The delta values for ¹⁸O and ²H were measured against the primary reference scale of Clayton and Mayeda (1963). The data are reported in the standard delta notation as per-mil deviations from V-SMOW (Vienna Standard Mean Ocean Water). The external reproducibility for δ^{18} O was $\pm 0.19\%$ (1 σ) based on repeated analyses of an internal white crystal standard consisting of benzoic acid. The NBS 28 value was $9.61 \pm 0.10\%$ (1 σ).

RESULTS

XRD determinations

The semi-quantitative mineralogical compositions of samples collected from different lithologies in the study area were determined by X-ray diffraction (Table 1). Sepiolite, palygorskite, smectite, chlorite, dolomite, magnesite, calcite, as well as quartz, feldspar, and amphibole were identified. Sepiolite is abundant and associated mostly with dolomite, and locally with palygorskite and smectite, chlorite, magnesite, and calcite. Sepiolite nodules (meerschaum) have a high crystallinity, and are only rarely associated with dolomite.

Palygorskite predominates in the brown claystone and is relatively less abundant in the beige and white claystones (Figure 4). Locally, palygorskite is associated with sepiolite (e.g. samples YDS-5, KGK-5, KGK-6, KGK-7, and YSE-3). Palygorskite is associated with smectite in the Yörükakçayır region (samples YAC1-2, YAC1-4, YAC1-9, YAC2-3, YAC2-8, and YAC2-13). The abundance of dolomite \pm magnesite \pm calcite correlates with the whiteness of clayey units in dolomitic claystone or argilleous dolomite. In the basin as a whole, dolomite generally increases with decreasing sediment age, and at the Yukarı Dudaş village the dolomite is associated with accessory calcite, and locally with magnesite.

The sepiolite has a 110 peak of 12.16-12.58 Å, expanded to 12.83-12.87 Å with ethylene glycol treatment, and collapsed to 10.32 Å after heating to 550° C for 2 h (Figure 4). The wide range of *d* spacing of sepiolite may characterize an intermediate form between Mg-sepiolite (meerschaum) and Al-sepiolite (Suárez and Garcia-Romero, 2011, 2013). The palygorskite has a 110 peak at 10.85–10.93 Å, expanded to 11.01–11.18 Å with ethylene-glycol solvation, and collapsed to 10.49 Å following heating to 550°C for 2 h (Figure 4). The shift of the 110 reflection of this palygorskite to a higher value compared to that of ideal palygorskite at 10.5 Å might be due to the high Mg content of Mg-palygorskite (Suárez and Garcia-Romero, 2011, 2013). A slight increase in the XRD background of some of the sepiolite- and palygorskite-rich samples may indicate the presence of organic material.

SEM-EDX and TEM

Scanning electron microscope analyses were carried out on sepiolite-bearing samples, meerschaum sepiolite nodules, and palygorskite-bearing samples. Sepiolite and palygorskite fibers and fan-shaped fiber bundles were developed as sub-ordered, ordered, and interwoven textures or located on and between dissolved dolomite (Figure 5a-1). The development of oriented fibers and the absence of carbonate grains suggest direct precipitation under supersaturation conditions (Figure 5a-e). Sepiolite and palygorskite fibers in sepiolitic and palygorskitic claystone and sepiolite nodules (meerschaum) enclose relicts of dolomite rhombs (Figure 5b,d-f,h,j). The meerschaum sepiolite has longer, scattered, and subparallel fiber bundles and a more open meshwork fabric than the sepiolite in claystone. Sepiolite and palygorskite fibers have a shorter, more compact, massive interwoven, and knit morphology than meerschaum sepiolite (Figure 5a-l).

The EDX spectra of the claystone sepiolite fibers confirmed that it consists mainly of Si, plus Mg and Al; while the meerschaum sepiolite comprises Si and Mg with very little Al. Spectra for resorbed crystals between sepiolite and palygorskite fibers indicated that they are likely to be dolomite and magnesite.

Transmission electron microscopy confirms that sepiolite, sepiolite (meerschaum), and palygorskite particles consist of fibers, fiber bundles, and mesh networks (Figure 6a-d). Individual sepiolite and meerschaum fibers are thinner and longer than palygorskite crystals.

Chemical analyses

SiO₂, Al₂O₃, Fe₂O₃, MgO, CaO, and LOI contents for sepiolite- and palygorskite-bearing claystone and dolomitic claystone samples are variable, reflecting variable mineralogy (Table 2, Figures 1, 2). The claystone and calcareous claystone samples are characterized by SiO₂ (average 53.65 and 39.66 wt.%), MgO (average 16.04 and 15.16 wt.%), Al₂O₃ (average 6.16 and 5.49 wt.%), Fe₂O₃ (average 3.71 and 2.92 wt.%), CaO (average 1.02 and 8.85 wt.%), and LOI (average 17.40 and 26.09 wt.%) contents, respectively. The subparallel increase of MgO relative to CaO and LOI values in the calcareous claystone samples reflects the association of dolomite \pm magnesite \pm calcite with sepiolite and palygorskite.



Figure 6. TEM images of fibrous sepiolite (OGL-4), meerschaum sepiolite (TK2-1), and palygorskite (KT2-13).

Al₂O₃ exhibits a negative correlation with MgO, and a positive correlation with Fe₂O₃+TiO₂ for claystone and dolomitic claystone samples, reflecting iron fixation into the structure of sepiolite and palygorskite (Figure 7). Al₂O₃ correlates positively with K₂O (0.1–1%), possibly due to the presence of accessory illite and feldspar. The $\Sigma REE vs.$ Zr and Nb/Ti vs. La/Yb increase from the margin to the center of the basin (Figures 7, 8).

Ba, Rb, Nb, Ce, and Pr were depleted (Table 3; Figure 9). Weathering of K- and Ca-bearing minerals (such as feldspar) and hornblende resulted in the enrichment of Sr, and the leaching of Rb+Ba and K. Enrichment of Ni in claystone and calcareous claystone is related to weathering of ferromagnesian minerals such as olivine and pyroxene related to ophiolitic basement units.

The whole-rock *REE* contents were normalized to chondrite values and primitive mantle (Sun and McDonough, 1989; Figure 9). Light rare earth elements (*LREE*) are enriched relative to middle rare earth elements (*MREE*) and heavy rare earth elements (*HREE*), with negative Eu anomalies (Eu/Eu^{*} = 0.71).

The tetrahedral sites of both sepiolite and palygorskite are filled mainly by Si with trace Al substitution (Table 3). Mg is the dominant cation in octahedral sites in sepiolite; Mg+Al+Fe, in palygorskite. Al octahedral occupancy of 10.4 wt.% and cation content of 0.78 in Eskişehir sepiolite indicated that it is Al-sepiolite (Argast, 1989; Garcia-Romero and Suárez, 2010; Suárez and Garcia-Romero, 2011, 2013). The MgO/(Al₂O₃+Fe₂O₃) ratio is 1.0 in Eskişehir palygorskite suggesting that this Mg-palygorskite is similar to the palygorskites reported by Garcia-Romero *et al.* (2004), Post and Crawford (2007), and Garcia-Romero and Suárez (2010). The tetrahedral site of meerschaum-type sepiolite is filled by Si. Mg is the dominant cation in the octahedral site, and only a trace of Fe substitutes for Mg, suggesting ideal, pure Mg-sepiolite (Galán and Carretero, 1999; Kadir *et al.*, 2002; Suárez and Garcia-Romero, 2011).

Stable isotopes

The oxygen- and hydrogen-isotopic compositions of the sepiolite, meerschaum sepiolite, and palygorskite samples are listed in Table 4 and plotted in Figure 10. The δ^{18} O and δ D values range between 9.32 and 33.83‰, and -88.99 and -64.70‰, respectively. These isotopic data fall on both sides of the kaolinite line (weathering) and the supergene-hypogene (S/H) line in equilibrium with meteoric water.

Claystone Major oxides YAC-2 KT2-13 KGK-2 OGL-4 KI-6 YDN-1A (wt.%)	AHL-2	Average
SiO ₂ 48.91 51.50 55.00 53.50 52.88 57.41	56.32	53.65
$A_{12}O_{3}$ 7.60 9.53 9.39 8.79 0.83 5.32	1.67	6.16
$\Sigma Fe_{2}O_{3}$ 6.93 7.16 5.30 3.60 0.34 1.96	0.70	3.71
MgO 16.54 10.71 9.09 14.38 21.95 17.41	22.21	16.04
CaO 0.95 1.69 0.62 0.46 2.43 0.33	0.69	1.02
Na ₂ O 0.10 0.09 0.22 0.29 0.05 0.23	0.16	0.16
K ₂ O 0.81 1.63 1.56 1.55 0.16 0.94	0.30	0.99
TiO ₂ 0.45 0.56 0.51 0.54 0.04 0.28	0.08	0.35
P ₂ O ₅ 0.02 0.03 0.20 0.02 <0.01 0.03	< 0.01	< 0.06
MnO 0.07 0.06 0.05 0.02 <0.01 0.01	< 0.01	< 0.04
Cr_2O_3 0.199 0.129 0.071 0.043 <0.002 0.006	0.002	< 0.08
LOI 17.0 16.7 17.8 16.3 20.9 15.7	17.4	17.40
Total 99.67 99.85 99.85 99.52 99.58 99.65	99.52	99.66
TOT/C 0.15 0.70 0.17 0.22 1.40 0.90	2.97	0.93
TOT/S <0.02 <0.02 0.03 <0.02 0.03 0.04	0.30	< 0.10
Trace elements (ppm)		
Ba 81 104 196 184 36 167	51	117
Be <1 <1 2 2 <1 2	2	<2
Co 60.5 36.6 15.6 8.8 0.4 3.9	2.0	18.26
Cs 24.0 42.1 18.3 12.8 22.9 77.6	26.8	32.07
Ga 24.0 11.5 11.1 12.8 22.9 77.6	26.8	26.67
Hf 2.3 2.8 2.7 2.6 0.4 1.9	0.7	1.91
Nb 9.0 29.2 11.6 11.2 1.6 6.7	1.8	10.16
Ni 950 747 268 82 <20 <20	<20	<511.75
Rb 48.5 115.2 111.8 69.4 14.2 70.0	21.6	64.39
Sc 14 15 14 9 <1 5	1	< 9.67
Sn = 1 = 2 = 2 = 1 < 1 < 1	<1	<1.5
Sr /4.6 /4.5 81.4 81.8 542.6 8/.1	807.4	249.91
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.1	0.00
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2.3	3.44
V = 105 - 71 - 218 - 1058 - 51 - 147	02	248.86
V 105 /1 216 1056 51 14/ W 0.9 0.9 16 0.8 <0.5 0.6	22	<1 17
7r 852 1133 1136 981 116 656	24.5	73.13
Y 61 97 199 58 15 62	21.5	7 37
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	4.9	14.14
Ce 33.4 42.2 41.1 20.2 5.2 25.0	9.3	25.20
Pr 2.83 4.66 5.09 2.23 0.45 2.84	0.93	2.72
Nd 10.8 16.7 18.8 7.4 2.0 10.9	3.3	9.99
Sm 1.89 3.17 3.78 1.55 0.36 1.85	0.66	1.89
Eu 0.39 0.59 0.85 0.27 0.06 0.40	0.12	0.38
Gd 1.54 2.20 3.46 1.25 0.36 1.56	0.52	1.56
Tb 0.22 0.33 0.52 0.19 0.04 0.22	0.07	0.23
Dy 1.19 2.00 3.39 1.15 0.20 1.34	0.41	1.38
Ho 0.20 0.36 0.66 0.21 0.04 0.22	0.07	0.25
Er 0.71 1.05 1.84 0.77 0.18 0.73	0.22	0.79
Tm 0.10 0.16 0.30 0.11 0.02 0.09	0.03	0.12
Yb 0.66 1.16 2.13 0.76 0.11 0.69	0.19	0.81
Lu 0.09 0.17 0.34 0.12 0.01 0.10	0.03	0.12
Mo <0.1 <0.1 <0.1 <0.1 <0.1 <0.1 <0.1	0.5	< 0.30
Cu 25.5 20.6 37.4 20.1 0.8 5.2	1.6	15.89
PD 4.7 10.2 9.3 8.3 1.2 5.2	4.4	6.19
Ln 35 51 4/ 44 6 23	26	36
As 0.4 1.0 5.2 5.4 0.5 5.8	10./	5.91
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	<u>\0.1</u>	<0.2
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.5	<0.48 <0.2
$\Delta A = \begin{pmatrix} 0.1 & 0.2 & 0.2 & 0.2 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.6 & -0.1 & -0.1 \\ 0.1 & 0.1 & 0.1 & 0.6 & -0.1 & -0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 & 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 \\ 0.1 & 0.1 $	<0.1	<0.2

Table 2. Major- (wt.%), and trace-element (ppm) compositions of the samples (see Table 1 for mineralogical compositions of the samples).

Tał	ole	2	(contd.)
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Claystone Trace elements (ppm)	YAC-2	KT2-13	KGK-2	OGL-4	KI-6	YDN-1A	AHL-2	Average
Au	17	15	3.1	18	<0.5	0.7	0.6	<1.57
Нα	< 0.01	<0.01	0.01	0.03	<0.0	0.7	0.05	<0.03
TI	<0.01	<0.01	0.01	0.03	0.01	0.02	0.05	<0.03
Se	<0.5	<0.5	<0.5	<0.2	<0.1	<0.5	1.6	<1.6
SC SPFF	<0.5 73 72	<0.5 112 35	127.06	<0.5 53 51	<0.5 13.03	<0.5 65.84	23.15	<1.0
$\Sigma IREE$	60.63	01.46	80.80	11 33	10.15	52.44	18/13	52.05
$\Sigma MREE$	5.43	8 65	12 66	4.62	1.06	5 50	185	5 60
Σ HREE	1.56	2.54	4.61	1.76	0.32	1.61	0.47	1.84
Calcareous clayst Major oxides	tone YAC2-8	KGK-5	KGK-7	TK2-3	GNU-1	YSE-3	IL-15	Average
(wt.76)	10.07	27.00	17.54	20.50	20.20	40.47	40.01	20.66
S10 ₂	40.06	57.09	47.76	39.58	29.38	43.47	40.31	39.66
AI_2U_3	8.24	5.96	/.51	0.07	/.96	0.78	1.94	5.49
$2 \text{Fe}_2 \text{U}_3$	4.88	3.49	4.17	0.08	5.20	3.92	0.67	2.92
MgU	15.05	13.27	8.93	30.09	0.76	12.32	19.71	15.16
CaO	5.35	11.06	6.76	1.31	21.69	0.68	9.09	8.85
INd ₂ U	0.10	0.21	0.15	< 0.01	0.44	0.15	0.30	<0.23
$K_2 O$	1.38	0.89	1.14	< 0.01	1.03	1.10	0.28	<1.08
11O ₂	0.43	0.38	0.41	< 0.01	0.37	0.40	0.11	< 0.33
P_2O_5	0.04	0.04	0.24	< 0.01	0.08	0.07	< 0.01	< 0.09
Cr O	0.00	0.10	0.05	<0.01	0.00	0.04	<0.01	<0.00
	22.0	0.028	22.7	28.7	0.009	24.7	27.1	26.00
Total	23.9	27.3	00.83	20.7	20.2	24.7	27.1	20.09
TOT/C	2 11	4 99	1 76	4 23	5 65	3 47	4 02	3 75
TOT/S	<0.02	<0.02	<0.02	<0.02	0.03	<0.02	0.15	<0.09
TO 1/5	<0.02	×0.02	<0.02	<0.02	0.05	~0.02	0.15	-0.09
Trace elements (ppm)	246	155	2	160	224	05	144
Ba	107	246	155	3	108	234	95 <1	144
Be	~1	<1 17.4	12.8	1 2	10.5	<i 10.0</i 	<1 5 2	<u>\</u>
Co	24.0	17.4	15.0	1.5	10.3	10.9	3.2 27.1	-21.62
Cs Co	32.2	7.8	10.1	<0.1	5.4 5.4	21.1	27.1	<21.02
Ua Uf	9.7	7.1	9.5	<0.3	2.0	7.5	1.0	<0.8
111 Nh	2.3	2.1	2.5	<0.1	2.0	2.1	3.0	< 2 25
Ni	11.9	122	162	<0.1 628	55	182	23	~0.33
Rh	469	65.8	85 7	<0.1	61.8	85.3	20 1	238.80
Sc	10	8	10	<1	7	11	20.1	<8
Sn	2	<1	1	<1	<1	1	<1	<1 33
Sr	333.9	352.1	316.3	20.9	659.0	997.0	1291.1	567.19
Ta	1.0	0.5	0.6	<0.1	0.6	0.5	0.1	< 0.55
Th	10.5	5.1	6.9	< 0.2	6.1	12.6	1.3	<7.08
U	1.7	1.3	1.6	<0.1	4.6	1.7	2.5	<2.23
V	67	98	196	<8	69	98	44	<95.33
W	1.3	1.8	1.4	< 0.5	0.8	1.8	< 0.5	<1.42
Zr	93.5	79.4	89.9	1.0	82.1	80.2	24.6	64.39
Y	12.4	10.9	14.6	0.3	9.8	12.3	2.0	8.9
La	20.9	14.6	19.3	0.5	18.0	25.8	4.3	14.77
Ce	39.4	27.7	35.9	0.2	33.8	44.0	7.4	26.91
Pr	4.12	3.02	3.91	< 0.02	3.65	4.91	0.71	<3.39
Nd	14.5	11.3	14.4	< 0.3	13.7	17.5	2.9	<12.38
Sm	2.71	2.22	2.73	< 0.05	2.63	3.31	0.52	<2.35
Eu	0.53	0.51	0.67	< 0.02	0.57	0.81	0.08	< 0.53
Gd	2.67	2.08	2.79	< 0.05	2.21	3.01	0.43	<2.2
Tb	0.42	0.33	0.41	< 0.01	0.35	0.45	0.05	< 0.34
Dy	2.61	1.94	2.27	< 0.05	1.93	2.39	0.35	<1.92
Но	0.51	0.39	0.46	< 0.02	0.37	0.47	0.06	< 0.38
Er	1.39	1.14	1.45	< 0.03	1.10	1.30	0.25	<1.11

Calcareous clayst Trace elements (ppm)	one YAC2-8	KGK-5	KGK-7	TK2-3	GNU-1	YSE-3	IL-15	Average
Tm	0.22	0.16	0.20	< 0.01	0.15	0.19	0.03	< 0.16
Yb	1.50	0.96	1.37	< 0.05	1.00	1.30	0.20	<1.06
Lu	0.23	0.17	0.21	< 0.01	0.15	0.18	0.03	< 0.16
Мо	< 0.1	0.3	< 0.1	< 0.1	0.7	0.2	0.2	< 0.35
Cu	22.0	25.1	24.2	3.3	12.7	21.1	6.9	16.47
Pb	10.7	10.0	11.0	0.1	9.2	5.2	1.1	6.76
Zn	44	30	39	12	43	34	11	30.43
As	16.9	5.8	5.5	< 0.5	7.4	4.9	6.7	<7.87
Cd	0.1	0.3	< 0.1	< 0.1	< 0.1	< 0.1	< 0.1	< 0.2
Sb	< 0.1	0.7	0.5	< 0.1	< 0.1	0.2	0.3	< 0.43
Bi	0.2	0.1	0.2	< 0.1	0.1	0.1	< 0.1	< 0.14
Ag	< 0.1	< 0.1	< 0.1	< 0.1	< 0.1	0.5	< 0.1	< 0.5
Au	0.6	40.8	5.8	2.7	1.2	2.6	0.8	7.79
Hg	< 0.01	0.01	< 0.01	< 0.01	< 0.01	0.85	0.02	< 0.29
TĨ	0.3	0.2	0.3	< 0.1	0.1	0.3	< 0.1	< 0.24
Se	< 0.5	< 0.5	< 0.5	< 0.5	< 0.5	< 0.5	< 0.5	< 0.5
ΣREE	104.11	77.42	100.67	<1.62	89.41	117.92	19.31	<84.81
$\Sigma LREE$	78.92	56.62	73.51	<1.02	69.15	92.21	15.31	<64.29
$\Sigma MREE$	9.45	7.47	9.33	< 0.2	8.06	10.44	1.49	<7.71
$\Sigma HREE$	3.34	2.43	3.23	< 0.1	2.4	2.97	0.51	<2.48

Table 2 (contd.)



Figure 7. Elemental variation diagrams for major oxides (wt.%) and trace elements (ppm) of the claystone and calcareous claystone samples. (a) $Al_2O_3 vs. Fe_2O_3 + TiO_2$; (b) $Al_2O_3 vs. MgO$; (c) $Al_2O_3 vs. K_2O$; (d) $Fe_2O_3 vs. MgO$; (e) $\Sigma REE vs. Zr$.



Figure 8. Plots of La/Yb *vs*. Nb/Ti for the sepiolite- and palygorskite-dominated claystone and calcareous claystone samples of the study area.

DISCUSSION

The lake basins in the Eskişehir province were developed by extensional faulting. Widespread precipitation of sepiolite and palygorskite beds occurred, together with dolomite, in a shallow-lacustrine environment during the Late Miocene to Early Pliocene (Figure 11). These beds are overlain by detrital sediment derived from ophiolitic and carbonate units deposited during the wet season. The detritus includes organic-rich materials, locally sufficiently abundant to form lignite. Gypsum-bearing green claystone developed along faults. The alternation of claystone, calcareous claystone, and marls reflects the periodic climatic changes. The sediments show vertical and lateral changes in lithology and in mineralogical and chemical composition.

Sepiolite and palygorskite occur in claystone and marl beds, locally intercalated with organic-matterbearing brown to black claystone lenses. An increase in dolomite and argillaceous dolomite occurs up section, and an increase in organic-material-bearing sepiolite and palygorskite lenses occurs toward the base of the section. The lithological association is interpreted as having been deposited in shallow playa lakes with localized swamp environments. An increase in carbonate content up section indicates an environment of supersaturation caused by near-surface evaporation of solutions, resulting in the precipitation of dolomite (Wright, 1984). This interpretation is consistent with the precipitation of widespread massive, brown, and black sepiolite associated with beige dolomitic sepiolite and sepiolitic dolomite. This occurred through extensive biogenic activity and humic acid production, deepening

Table 3. Chemical compositions (wt.%) and structural formulae of sepiolite, meerschaum sepiolite, and palygorskite obtained from ATEM analyses.

		- Sepiolite		Meer	Meerschaum sepiolite			——— Palygorskite ———		
Major oxides (wt%)	OGL-4	YDN-1	avg.	TK2-1	TK2-2	avg.	KGK-2	KT2-13	YSE-1	avg.
SiO ₂	68.27	69.01	68.64	69.01	69.12	69.07	67.00	66.10	68.90	67.33
Al_2O_3	4.92	3.52	4.22	0.00	0.00	0.00	10.20	10.60	9.90	10.23
ΣFe_2O_3	1.72	0.23	0.98	0.08	0.14	0.11	5.20	4.40	3.50	4.37
MgO	24.23	26.80	25.52	30.80	29.88	30.34	14.80	13.70	15.60	14.70
CaO	0.00	0.00	0.00	0.00	0.00	0.00	1.00	1.10	0.80	0.97
Na ₂ O	0.44	0.25	0.35	0.00	0.76	0.38	0.80	2.80	0.70	1.43
K ₂ O	0.38	0.18	0.28	0.09	0.17	0.13	1.00	1.20	0.60	0.93
SiO ₂ /Al ₂ O ₃	13.88	19.61	16.75	-	-	_	6.57	6.24	6.96	6.59
Tetrahedral										
Si	11.87	11.95	11.91	12.00	12.03	12.02	7.71	7.67	7.85	7.74
Al	0.13	0.05	0.09	0.00	0.00	0.00	0.29	0.33	0.15	0.26
Σ	12.00	12.00	12.00	12.00	12.03	12.02	8.00	8.00	8.00	8.00
Octahedral										
Al	0.88	0.67	0.78	0.00	0.00	0.00	1.10	1.12	1.17	1.13
Mg	6.28	6.92	6.60	7.98	7.76	7.87	2.54	2.37	2.65	2.52
Fe	0.22	0.03	0.13	0.01	0.02	0.01	0.45	0.38	0.30	0.38
Σ	7.38	7.63	7.51	7.99	7.78	7.88	4.09	3.87	4.12	4.03
Interlayer										
Ca	0.00	0.00	0.00	0.00	0.00	0.00	0.12	0.14	0.10	0.12
Na	0.15	0.08	0.12	0.00	0.26	0.13	0.18	0.63	0.16	0.32
K	0.08	0.04	0.06	0.02	0.04	0.03	0.15	0.18	0.09	0.14
Σ	0.23	0.12	0.18	0.02	0.30	0.16	0.45	0.95	0.35	0.58
Tetrahedral charge	0.13	0.05	0.09	0.00	-0.14	-0.07	0.29	0.33	0.16	0.26
Octahedral charge	0.10	0.07	0.09	0.01	0.43	0.22	0.28	0.75	0.28	0.44
Total charge	0.23	0.12	0.18	0.01	0.29	0.15	0.57	1.08	0.44	0.70
Interlayer charge	0.23	0.12	0.18	0.02	0.29	0.16	0.57	1.08	0.44	0.70



Figure 9. Chondrite and primitive mantle-normalized (Sun and McDonough, 1989) patterns for claystone and calcareous claystone samples from the Eskişehir regions.

of the swamp, and the formation of a longer-lived dolomitic playa lake in the marginal and deepest zones.

Lateral mineralogical zonation from the shallow margin to an open lake eastward is as follows: smectite \pm palygorskite \pm sepiolite; palygorskite + sepiolite \pm smectite; sepiolite \pm dolomite; and sepiolite + dolomite \pm gypsum (Figure 11). Dolomite and gypsum imply precipitation in a shallow-water environment under arid climatic conditions. Smectite associated with palygorskite in the Yörükakçayır region may be saponitic smectite derived from Mg-rich ophiolitic basement rocks. Palygorskite formed by direct precipitation with increasing Al/Mg ratios in the fluid environment rather than at the lake margin (Singer and Norrish, 1974; Colson *et al.*, 1998).

Microscopically, the development of sepiolite and palygorskite as massive interwoven fibers, fans, and knitted aggregates of fiber bundles, plus an absence of dolomite, indicate direct precipitation from supersaturated solution. Fibers edging dolomite crystals indicate that both sepiolite and palygorskite formation post-dated dolomite, and occurred by precipitation under semi-arid to arid climatic conditions. Development of palygorskite fibers on dolomite rhombs is also consistent with authigenic origin.

A decrease of the Ca/Mg ratio during precipitation of carbonates and gypsum in the marginal zone, and after dolomitization resulting from evaporation, in the inner zones, and adequate Si4+ concentration, all favored precipitation and/or coprecipitation of Al-sepiolite and Mg-palygorskite, respectively (Garcia-Romero and Suárez, 2010; Suárez and Garcia-Romero, 2011, 2013). These clays have average structural formulae of Si11.91Al0.09O30Mg6.60Al0.78Fe0.13(OH)4Na0.12K0.06 $(OH_2)_4 \cdot nH_2O$ and $Si_{7.74}Al_{0.26}O_{20}Mg_{2.52}Al_{1.13}Fe_{0.38}$ $(OH)_2(OH_2)_4Na_{0.32}K_{0.14}Ca_{0.12}\cdot nH_2O$, respectively. The above hypothesis for the clay origins is consistent with the alternation of sepiolitic- and palygorskitic-dolomite, dolomitic-sepiolite and -palygorskite, sepiolite, palygorskite, and dolomite layers through the partial drying of the alkaline lakes located in the central region, far from the basement rocks.

An increase in Mg and Si (and the absence of Al) concentrations in the percolating fluid(s) in ophiolitic materials of the Beyazaltın, Türkmentokat, and Nemli regions favored the formation of meerschaum Mg-sepiolite from pre-existing magnesite gravels by a dissolution/precipitation mechanism in an alkaline environment (Yeniyol, 1986; Ece and Çoban, 1994) near the margin of the basin. This is evidenced by

Table 4. Oxygen and hydrogen isotopic compositions of sepiolite, meerschaum sepiolite, and palygorskite in the Eskişehir area.

Sample ID	Mineralogy	Weight (mg)	H (wt.%)	Normalized δ ² H vs. VSMOW	Weight (mg)	O (wt.%)	Normalized δ ¹⁸ O vs. VSMOW
YSE-8	sepiolite	1.53	0.51	-88.99	1.527	26.31	26.27
OGL-7	sepiolite	1.51	0.25	-86.45	1.522	33.40	33.83
KI-8	sepiolite	1.50	1.06	-75.64	1.481	11.13	9.32
IL-15	sepiolite	1.56	0.41	-79.40	1.518	28.33	24.91
VEL1-7	sepiolite	1.56	0.74	-73.55	1.503	14.60	17.15
YDN-3	sepiolite	1.51	0.53	-87.92	1.544	25.11	24.33
TK2-2	meerschaum sepiolite	1.54	1.07	-81.75	1.516	14.62	11.50
KT2-13	palygorskite	1.50	1.07	-64.70	1.520	12.50	11.15
KGK-7	palygorskite	1.53	0.89	-66.71	1.513	16.64	14.79



Figure 10. δ^{18} O vs. δ D plot (Sheppard, 1986) showing isotopic compositions of sepiolite, meerschaum sepiolite, and palygorskite from the Eskişehir region. The kaolinite line is from Savin and Epstein (1970); S/H, supergene/hypogene kaolinite equilibrium line with meteoric water at 35°C is from Sheppard *et al.* (1969). The meteoric water line is from Craig (1961).

magnesite remnants at the centers of some meerschaum sepiolite nodules (Ece and Çoban, 1994). The structural formula of the meerschaum sepiolite is $Si_{12.02}O_{30}Mg_{7.87}Fe_{0.01}(OH)_4Na_{0.13}K_{0.03}(OH_2)_4$ ·nH₂O.

The southeastward increase of Mg+Fe+Ni, Sr, *LREE/* (*MREE*+*HREE*), La/Yb, Nb/Ti, and Zr ratios, the

leaching of Rb+Ba and K, and the small negative Eu anomalies, suggest that Mg required for dolomitization and Mg+Al for precipitation of sepiolite and palygorskite were supplied in fluid(s) from degradation of olivine and pyroxene derived from ophiolitic basement units and from feldspar and amphibole derived from volcanic units (Kadir *et al.*, 2002; Figure 11).

The isotopic data for sepiolite from Sivrihisar basinward fall to the right of the S/H 35°C line (Figure 10) indicating its contribution from equilibration with meteoric water and low-temperature chemical weathering processes (Craig, 1961; Lawrence and Taylor, 1971, 1972; Taylor, 1974). In contrast, palygorskite formed in the west and north sides of the basin plots between S/H and the primary magmatic field, in equilibrium with meteoric water (Taylor, 1974, 1979). This implies that the formation of the Eskişehir sepiolite can be attributed to alteration by meteoric water, the availability of which was, in turn, controlled by climatic conditions. Additionally, palygorskite and meerschaum sepiolite shift to lower $\delta^{18}O$ and slightly higher δD values, near the magmatic "box," so their formation may have been influenced by hydrothermal heating of meteoric waters during the alteration processes along overthrust fault zones at the west and north of the study area (Faure, 1986). This mechanism is consistent with the calculated formation temperature (187-416°C) for the tectonically controlled Eskişehir tremolite and



Figure 11. Genetic model for the Eskişehir sepiolite and palygorskite deposits.

chrysotile deposits based on O and H isotope data (Kadir and Erkoyun, 2015) and the occurrence of hot springs along faults exhibiting reservoir temperatures of (73–200°C) in the Eskişehir region based on silica geothermometry, quartz, and chalcedony solubility (Yüce *et al.*, 2015).

CONCLUSIONS

Field observations and mineralogical and geochemical analyses reveal that Al-sepiolite and Mg-palygorskite of the Eskişehir Neogene basin (west central Anatolia) developed mainly during the Late Miocene to Early Pliocene, in large lakes, that, critically for sepiolite formation, were surrounded by swamps, peat (that became coal), and evaporites. This basin was supplied with sediment and cations in solution from nearby volcanoes, and from uplifted older sedimentary, ophiolitic, and metamorphic rocks. The alternation of Al-sepiolite and Mg-palygorskite claystone, dolomitic sepiolite, and palygorskite and dolomite suggest alkaline, shallow, swampy lacustrine depositional conditions, with the alternation being controlled by periodic climatic changes and changes in the Mg±Al/Si ratio.

Meerschaum-type Mg-sepiolite deficient in Al indicates the precipitation of Mg-sepiolite from Mg-rich fluids under alkaline physicochemical environmental conditions, with local redeposition as clasts within fluvial deposits. The plot of δ^{18} O and δ D values for sepiolite and palygorskite on either side of both the kaolinite values and the S/H lines suggest the influx of meteoric lacustrine fluid phases and hydrothermal processes.

ACKNOWLEDGMENTS

This study was supported financially by the Scientific Research Projects Fund of Eskişehir Osmangazi University in the framework of Project 2014–487. The authors are much indebted to anonymous reviewers for their extremely careful and constructive reviews which improved the quality of the paper significantly. They are also extremely grateful to an anonymous Associate Editor, Editor in Chief, Joseph W. Stucki, Acting Editor in Chief, Michael A. Velbel, and Managing Editor, Kevin Murphy for their insightful editorial comments and suggestions. Tacit Külah is also thanked for his assistance during the drafting of the figures. This paper was presented at Euroclay 2015, held at Edinburgh University, Scotland.

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(Received 7 February 2016; revised 19 April 2016; Ms. 1088; AE: E. Garcia-Romero)