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#### Corresponding author:

Sai Haranadh Akkapanthula; Email: ee22d001@iittp.ac.in

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# Tunable attenuating diplexer using miniaturized multilayer graphene pads

### Sai Haranadh Akkapanthula 🕞 and Srujana Kagita

Department of Electrical Engineering, Indian Institute of Technology Tirupati, Yerpedu, India

#### Abstract

In this article, a coupled line diplexer (operating at 2.4 GHz and 3.5 GHz) which can be used as single-band filter with tunable attenuation characteristics in the pass band has been designed. Multilayer graphene (MLG) pads are used to achieve tunable features in this circuit. The graphene pads are placed at each branch of the diplexer. Single-band tunable attenuation characteristics are achieved by applying bias to graphene pads placed at optimum locations on the filter. The proposed tunable coupled line attenuating diplexer is realized on FR-4 glass epoxy substrate of thickness 1.58 mm with a total size of  $45 \times 75 \text{ mm}^2$ . By varying the bias voltage (0 V –6 V) of MLG pads the resistance of graphene pad placed in the circuit gets decreases thereby attenuating/controlling the transmission power to the other port in the required band. In lower pass band (2.28–2.55 GHz) the signal is attenuated from 3 to 10.8 dB and in higher pass band (3.2–3.58 GHz) signal is attenuated from 5 to 13 dB. Simulations of the structure with and without graphene pads have been carried out and are in good agreement with measured results.

#### Introduction

One of the most essential components of Radio Frequency (RF) front end systems is a diplexer which routes signals of different frequencies through separate branches of the circuit. Earlier, diplexers are made using waveguide technology for high power handling. Later, microstrip technology enabled planar integration of these components. Various topologies like coupled line diplexer [1], stepped impedance resonator-based diplexer [2], Coplanar Wave Guide (CPW) based diplexer with semi lumped elements [3] have been discussed in literature. The crucial part in designing a diplexer is input matching [4]. Some planar diplexers have been discussed in references [5–9]. This matching is done in such a way that both the frequencies do not interfere with each other in respective bands. In this paper, coupled line filter-based diplexer is designed to incorporate tunability feature using graphene pads.

Investigation on graphene-based microwave devices is being carried out by researchers from past few years. In the initial days researchers found its importance in Terahertz frequency range, later researchers are trying to push the limits of graphene to check its potential in microwave band. Graphene is a material having a unique property. Its fermi level is of cone shape [10] and requires very small energy to transform from valance band to conduction band. During this transition, conductivity of material varies. This feature has potential applications in microwave region as well. Exploring the characteristics of graphene in microwave range began by making attenuator circuits using tiny graphene pads. Various circuits such as microstrip attenuators [11–15], CPW based attenuators [16, 17], Substrate Integrated Wave Guide (SIW) based attenuators [18], half-mode SIW attenuators [19] have been discussed in literature. In reference [20], tunable filtering attenuator was made by integration of graphene. Similarly tunable attenuators with spoof surface plasmon polaritons using graphene have been tested on flexible circuits in references [21, 22]. Power dividers [23, 24] and antennas [25–28] with tunable attenuation characteristics are also reported. The usage of graphene in microwave range was extended to design absorbers [29, 30]. The characterization of graphene is discussed in references [31–33].

In this paper, the features of graphene material are used to suppress the signals coming out of either of the two channels of the diplexer. Due to this, the designer can continuously regulate the power obtained at two channels of the diplexer. The design is implemented in two bands with frequencies centered at 2.4 and 3.5 GHz.

#### Design of coupled line diplexer

Figure 1 shows the parallel coupled line diplexer comprising of two second-order filters connected to 50  $\Omega$  line. The top section (Branch 1) in the diplexer is designed to operate at 2.4 GHz and having a pass band ranging from 2.28 to 2.55 GHz. The bottom section (Branch 2) is designed at a center frequency of 3.5 GHz having a pass band from 3.2 to 3.58 GHz.





Figure 1. Schematic of coupled line diplexer.

The even- and odd-mode capacitances of the individual filters have been calculated using equations (1[a] & 1[b]) respectively. Appropriate matching at the input reduces the interference between the two pass bands. This input matching can be done by using different lengths of a 50  $\Omega$  transmission line. The input line connecting to branch 1, which is operating at lower band should provide high impedance for band 2, thereby obstructing the passage of the signal and vice versa.

$$Z_{0e} = Z_0 \left[ 1 + JZ_0 + (JZ_0)^2 \right]$$
 1(a)

$$Z_{0o} = Z_0 \left[ 1 - JZ_0 + (JZ_0)^2 \right]$$
 1(b)

where, admittance inverter constants can be found using equations 2(a)-(c).

$$Z_0 J_1 = \sqrt{rac{\pi\Delta}{2g_1}}$$
 2(a)

$$Z_0 J_n = \frac{\pi \Delta}{2\sqrt{g_{n-1}g_n}}$$
 2(b)



Figure 2. Smith chart showing matching of diplexer for branch 1 & branch 2. 2(a) Branch 1 - high impedance for higher band & 2(b) branch 2 - high impedance for lower

The schematic of the diplexer circuit in Fig. 1 is simulated in advance design systems. Figure 2(a) and (b) shows  $S_{11}$  curves in smith chart validating matching of the circuit at the input of branches 1 and 2, respectively.

The relation between the spacing "S" and height of substrate "h" is given [34] as

$$0.05 \leqslant \frac{s}{h} \leqslant 2for \in_r \geqslant 1 \tag{3}$$

The lengths (W1, W2, W3, and W4) of coupled microstrip resonators are considered approximately as  $\frac{\lambda_g}{2}$  for bandpass regions of each filter section.

#### Theoretical calculation of coupled line section even- and odd-mode impedances for a given microstrip line configuration

 $Z_{0e}$  and  $Z_{0e}$  of second order coupled line filters are calculated using equations  $4(a)-(a_1)$  [34, 35] and are given in Table 1(a) and (b). The equivalent widths and lengths of microstrip lines calculated for this design are also given in Table 2.

For a coupled microstrip line of width W, spacing "s" and height "h" fabricated on a substrate having  $\varepsilon_r = 4.4$ , the following equations apply. For the case where,

$$0.1 \leq u \left(=\frac{W}{h}\right) \leq 10, 0.1 \leq g \left(=\frac{s}{h}\right) \leq 10, 1 \leq \varepsilon_r \leq 18$$

 $Z_{0_{\text{odd}}}$  and  $Z_{0_{\text{even}}}$  are calculated by following equations

$$Z_{0_{\text{odd}}} = Z_{0_{\text{surf}}} \cdot \left[ \frac{\sqrt{\frac{\varepsilon_{\text{reff}}}{\varepsilon_{\text{reff},o}}}}{1 - \left(\frac{Z_{0_{\text{surf}}}}{\eta_{0}} \cdot q_{10} \cdot \sqrt{\varepsilon_{r_{\text{eff}}}}\right)} \right]$$
 4(a)

band.

Table 1. (a) Even- and odd-mode impedances of section 1. (b) Even- and oddmode impedances of section 2

$Z_{0e}$ ( $\Omega$ )	$Z_{0o}\left(\Omega\right)$	Spacing (mm)	Width (mm)
68.4	31.6	0.26	2.612
50.53	36.98	1.1	3.664
68.4	31.6	0.26	2.612
For section 2,			
65.99	34	0.355	2.713
50.29	40.06	1.688	3.53
65.99	34	0.355	2.713

Table 2. Optimized dimensions of T-CLAD using MLG in mm

L	W	L <sub>1</sub>	$W_1$	$W_2$	W <sub>3</sub>	Lm <sub>2</sub>	Lm <sub>4</sub>
45	75	3	17	11.7	16.8	3.71	3.55
$W_4$	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	S <sub>4</sub>	$Lm_1$	Lm <sub>3</sub>	
11.3	0.15	0.38	0.65	1.2	2.645	2.765	

$$Z_{0_{\text{even}}} = Z_{0_{\text{surf}}} \left[ \frac{\sqrt{\frac{\varepsilon_{r_{\text{eff}}}}{\varepsilon_{r_{\text{eff},e}}}}}{1 - \frac{Z_{0_{\text{surf}}}}{\eta_0} \cdot q_4 \cdot \sqrt{\varepsilon_{r_{\text{eff}}}}} \right]$$
 4(b)

Where  $Z_{0_{\text{odd}}}, Z_{0_{\text{even}}}$  are the odd- and even-mode impedances of the coupled microstrip lines. And  $Z_{0_{\text{surf}}}$  is surface impedance,  $\varepsilon_{r_{\text{eff}}}$  is the effective dielectric constant,  $\eta_0^{\text{surr}}$  is free space impedance,  $\varepsilon_{r_{\text{eff}},o}$  is static odd-mode effective dielectric constant,  $\varepsilon_{r_{\text{eff},e}}$  is static even-mode effective dielectric constant. The variables  $q_4$  and  $q_{10}$ are constants given by equations 4(n) and 4(o).

For  $\frac{W}{h} \leq 1$  the effective dielectric constant is calculated as

$$\varepsilon_{r_{\text{eff}}} = \frac{\varepsilon_r + 1}{2} + \frac{\varepsilon_r - 1}{2} \cdot \left( \sqrt{\frac{W}{W + 12h}} + 0.04 \left( 1 - \frac{W}{h} \right)^2 \right)_{4(\text{c})}$$

When  $\frac{W}{h} \ge 1$  the effective dielectric constant is calculated as

$$\varepsilon_{r_{\text{eff}}} = \frac{\varepsilon_r + 1}{2} + \frac{\varepsilon_r - 1}{2} \cdot \left(\sqrt{\frac{W}{W + 12h}}\right)$$
 4(d)

In our design  $\frac{W}{h} \ge 1$ . To calculate surface impedance  $Z_{0_{surf}}$  we use the following equations from 4(e) to 4(g)

$$\begin{split} Z_{0_{\text{surf}}} &= \frac{\eta_0}{2\pi\sqrt{2}\sqrt{\varepsilon_{r_{\text{eff}}}+1}}.\text{ln}\left(1 + \left(4.\frac{h}{W_{\text{eff}}}\right)\right.\\ &\cdot \left(\left(4.\frac{h}{W_{\text{eff}}}\right).\frac{14.\varepsilon_{r_{\text{eff}}}+8}{11.\varepsilon_{r_{\text{eff}}}}\right) + temp\right) \qquad 4(\text{e}) \end{split}$$

Where  $W_{\text{eff}}$  is effective width of the line

$$W_{\rm eff} = W + \frac{t}{\pi} \cdot \ln\left(\frac{4e}{\sqrt{\left(\frac{t}{h}\right)^2 + \left(\frac{t}{W\pi + 1.1\pi}\right)^2}}\right) \cdot \frac{\varepsilon_{r_{\rm eff}} + 1}{2 \cdot \varepsilon_{r_{\rm eff}}} \quad 4(f)$$

Where 'temp' is a constant and given by,

$$\operatorname{temp} = \sqrt{16 \left(\frac{h}{W_{\text{eff}}}\right)^2 \cdot \left(\frac{14 \cdot \epsilon_{r_{\text{eff}}} + 8}{11 \cdot \epsilon_{r_{\text{eff}}}}\right)^2 + \left(\frac{\epsilon_{r_{\text{eff}}} + 1}{2 \cdot \epsilon_{r_{\text{eff}}}}\right) \cdot \pi^2}{4(g)}$$

To evaluate  $\varepsilon_{r_{\rm eff, 0}}$  and  $\varepsilon_{r_{\rm eff, e}}$  we use equations 4(h) to 4(q)

$$\varepsilon_{r_{\text{eff},o}} = \left(0.5\left(\varepsilon_r + 1\right) + a_0 - \varepsilon_{r_{\text{eff}}} \cdot e^{-c_0 \cdot g^{d_0}}\right) + \varepsilon_{r_{\text{eff}}} \qquad 4(h)$$

$$a_0 = 0.7287 \left(\varepsilon_{r_{\text{eff}}} - \frac{\varepsilon_r + 1}{2}\right) \cdot \left(\sqrt{1 - e^{-0.179u}}\right) \qquad 4(i)$$

$$b_0 = \frac{0.747.\varepsilon_r}{0.15 + \varepsilon_r} \tag{4(j)}$$

$$c_0 = b_0 - (b_0 - 0.207) \cdot e^{-0.414u}$$
 4(k)

$$d_0 = 0.593 + 0.694e^{-0.562u} \tag{1}$$

$$g = \frac{s}{h}$$
 4(m)

$$\varepsilon_{r_{\text{eff},e}} = \frac{\varepsilon_r + 1}{2} + \frac{\varepsilon_r - 1}{2} \cdot \left(1 + \frac{10}{\nu}\right)^{-ae(\nu) \cdot b_e(\varepsilon_r)} \qquad 4(n)$$

Where,

$$v = \frac{u.(20+g^2)}{10+g^2} + ge^{-g}$$
 4(o)

$$ae(v) = 1 + \frac{\ln\left(\frac{v^4 + \left(\frac{v}{52}\right)^2}{v^4 + 0.432}\right)}{49} + \frac{\ln\left(1 + \left(\frac{v}{18.1}\right)^3\right)}{18.7} \qquad 4(p)$$

$$b_e(\varepsilon_r) = 0.564 \left(\frac{\varepsilon_r - 0.9}{\varepsilon_r + 3}\right)^{0.053}$$
 4(q)

To evaluate constants  $q_4$ ,  $q_{10}$  given in equation 4(a) & 4(b) the following equations are used

$$q_4 = \frac{2 * q_1}{q_2 * (e^{-g} * u^{-q_3} + (2 - e^{-g}) * u^{-q_3})}$$
 4(r)

$$q_{10} = \left(\frac{1}{q^2}\right) * \left(q_2 * q_4 - q_5 * e^{(\ln(u) * q_6 * u^{-q_9})}\right)$$
 4(s)

The constants  $q_1$ ,  $q_9$  required to evaluate  $q_4$  and  $q_{10}$  are given by

$$q_1 = 0.8695 * u^{0.194}$$
 4(t)

$$q_2 = 1 + 0.7519 * g + 1.89 * g^{2.31}$$
 4(u)

$$q_3 = 0.1975 + \left(16.6 + \left(\frac{8.4}{g}\right)^6\right)^{-0.387} + \frac{1}{241} \ln\left(\frac{g^{10}}{1 + \left(\frac{g}{3.4}\right)^{10}}\right)$$

$$4(v)$$

$$q_5 = 1.794 + 1.14 * \ln\left(1 + \left(\frac{0.638}{g + 0.517 * g^{2.43}}\right)\right) = 4(w)$$

$$q_{6} = 0.2305 + \frac{1}{281.3} * \ln\left(\frac{g^{10}}{1 + \left(\frac{g}{5.8}\right)^{10}}\right) + \frac{1}{5.1} * \ln(1 + 0.598) * g^{1.154}$$
 4(x)

$$q_7 = \frac{10 + 190 * g^2}{1 + 82.3 * g^3}$$
 4(y)

$$q_8 = e^{\left(-6.5 - 0.95^* \ln(g) - \left(rac{g}{0.15}
ight)^2
ight)}$$
 4(z)

$$q_9 = \ln(q_7) * \left(q_8 + \frac{1}{16.5}\right)$$
 4(a<sub>1</sub>)

In this design, considering the thickness of the line as t = 0.035 mm, the height of substrate h = 1.58 mm,  $\varepsilon_r = 4.4$ , the following values are obtained for odd- and even-mode impedances are obtained for coupled line sections 1 & 2 designed for  $f_1$  and  $f_2$  frequencies for a given spacing "s" and width W of the lines.

Based on the impedances obtained, using microstrip line theory [34] the width of the lines have been calculated. The design parameters have been optimized for better results and the optimized dimensions of the circuit are given in the following table.

#### Implementation of the design in 3D EM software

The proposed tunable coupled line attenuating diplexer (T-CLAD) structure simulated in 3D Electro Magnetic (EM) solver Ansys HFSS is shown in Fig. 3(a). After optimization, the design is realized on FR-4 substrate of thickness 1.58 mm and having electrical properties  $\varepsilon_r = 4.4$  and tan $\delta = 0.025$ . Dimensions of the circuit labelled in Fig. 3(a) are given in Table 1. The measurements are carried out using Keysight network analyzer PNA N5224B. Simulated and measured results of circuit without graphene pads are plotted in Fig. 3(a). As Graphene is lossy material with high dielectric constant and high loss tangent [31–33], it is effecting the transmission parameters slightly. Due to the standard losses of dielectric, there exist some transmission losses initially in both pass bands.

#### **Characterization of MLG pads**

#### Preparation and testing of MLG pads.

Commercially available high-purity multilayer graphene (MLG) of flake size  $1-5 \mu m$  has been chosen for making graphene pads. Initially, this MLG is mixed with isopropyl alcohol (IPA) at 10 mg/ml. This mixture is sonicated for 20 minutes to get the graphene particles dispersed uniformly in the liquid. Now this dispersed graphene liquid is transferred to the desired position on the circuit carefully using a dropper as shown in Fig. 4(a). The IPA in the mixture gets evaporated after some time leaving the pure graphene as a resistive sheet. The resistance of the graphene pad depends on the thickness and area of the pad. Controlled dropping of graphene liquid is required based on the requirement. Applying bias to these pads varies the resistance. Figure 4(b) shows the plot of current vs applied voltage and resistance vs



Figure 3. Proposed tunable attenuating diplexer using MLG pads. (a) Schematic with graphene pads & (b) simulated and measured S-parameters of proposed diplexer without graphene.

applied voltage of the pads placed in the circuit. Further increase in bias voltage (>6 V) leads to the breakdown of graphene pads.

#### **Results & discussion**

The MLG pads are placed at the edges of the center coupledline section of the design for both branches as shown in Fig. 5(a) (circled). Initial resistance of graphene pads is around 250  $\Omega$ . As graphene is a resistive sheet, the coupling between the sections is slightly disturbed and the insertion loss in the higher band has slightly increased. Bias is applied to each of these pads and the resistance of pads is varied in branch 1 and branch 2 separately. The fabricated prototype of proposed T-CLAD and corresponding Measured and simulated S-parameters of the circuit after placing the graphene pads are shown in Fig. 5(a) and (b), respectively.

The size of graphene pads placed for branch 1 is  $0.65 \times 1$  mm and for branch 2 it is  $1.2 \times 1$  mm. A variable three-channel DC multiple power supply (Model Number: PSD3304) from Scientific company is used to apply DC bias to the graphene pads as shown in Fig. 6 (a). As the coupler sections inherently block DC, there is no need for a bias tee for additional protection while carrying out this experiment. When the graphene pad in branch 1 is



Figure 5. Proposed T-CLAD and its S-parameters. (a) Fabricated prototype of T-CLAD with MLG pads & (b) S-parameters without biasing the graphene.

biased with voltage varying from 0 to 6 V, there is a corresponding change in resistance of the graphene pad from 250 to 54  $\Omega$ . Due to this attenuation in branch 1 is varied from 4.6 to 10.3 dB. Figure 6(b) shows the simulated and measured S-parameters corresponding to the biasing of the graphene pad in branch 1. The graphene pad in branch 2 is also biased similarly, resulting in variable attenuation from 4.8 to 14.1 dB in the second operating band. Measured and simulated results obtained by biasing graphene pad in branch 2 are shown in Fig. 6(c). Figure 6(a) shows the test setup of the circuit and biasing of graphene pads in the fabricated circuit.

This circuit can be used to control the power levels of signals appearing at the two branches of the diplexer. By biasing the graphene pads in branch 1 and 2, the power levels of the two operating bands can be controlled simultaneously. This circuit has applications in reconfigurable Bluetooth, WLAN systems. This concept can be applied to any other desired bands of interest. Multiple graphene pads can also be placed to obtain additional attenuation. However, insertion loss of circuit might degrade by using more graphene pads. Table 3 gives the comparison of proposed attenuating diplexer with existing literature.

In references [5, 6] tunable diplexers are realized using varactor diodes. In reference [5], a total of nearly 18 varactor diodes are used to obtain the desired tuning characteristics making the circuit very complex and power-hungry. In reference [6], a total of 10 varactor diodes are used achieve the desired characteristics. In both these circuits, the use of several diodes makes these circuits very cumbersome. In this paper, by using two very tiny graphene pads we are able to achieve considerable attenuation levels in the pass band with tolerable insertion loss using extremely low powers (around 6 mW). In reference [9] the size of the two graphene pads is almost 10 times larger than the pads used in our design. The use of such large pads will result in larger surface resistance leading to higher insertion losses. This work has the advantage of using a very simple diplexer design and a relatively easier



Figure 6. (a) Test setup of T-CLAD with graphene pads, (b) variation in lower pass band, & (c) variation in higher pass band.

Table 3. Comparison of proposed attenuating diplexer with existing literature

Ref	Frequency bands (GHz)	Measured IL (dB)	Tuning method	No. of graphene pads	Size of graphene pad	Attenuation in the bands(dB)
[5]	0.5–2	4.3/7.7	Varactor diode tuned	-	-	4.35–2.5 7.72–3.6
[6]	1.1/1.62	6.8/7.1	Varactor diode tuned	-	-	6.8-3/2.6-7.1
[9]	1.4/2.4	4	Graphene pad	2	5.15 mm × 10 mm	7
This work	2.4/3.5	4	Graphene pad	2	0.65 mm × 1 mm 1.2 mm × 1 mm	5.7 (band 1) 9 (band 2)

bias mechanism which consumes very low power for its tunable operation.

#### Conclusion

A diplexer circuit with tunable attenuation characteristics using MLG pads has been proposed and fabricated. Tiny graphene pads are placed in between the coupled sections of each filter and biased

from 0 to 6 V correspondingly observed a change in resistance of graphene pad (from 250 to 54  $\Omega$ ) is observed. This change in resistance results in reducing the power levels of transmission signal in two operating bands individually. This concept can be further extended to multiplexer (more than two operating bands) circuits for wireless applications.

Competing interests. The authors have no conflict of interest.

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Sai Haranadh Akkapanthula is pursuing his Ph.D. in the Department of Electrical Engineering with specialization in RF & Microwave Engineering at Indian Institute of Technology Tirupati, India. He completed his M. Tech in Communication Engineering and Signal Processing at VR Siddhartha Engineering College, Vijayawada, in 2020. His current research areas

include designing and developing of tunable microwave components using electric and magnetic materials like ferrites, graphene etc.



**Srujana Kagita** received her Ph.D. in RF & Microwave domain from IIT Delhi in 2016. She completed her master degree from Arizona State University in 2009. Currently she is an assistant professor in Department of electrical engineering at IIT Tirupati. Her research interests include tunable microwave circuits using materials like ferrites, graphene, etc. and the development of compact tunable Low Temperature Co-fired Ceramic (LTCC) microwave components.